technical sheet

CERTIFICATION OF

VITRIFIED CLAY PIPE SYSTEMS

BENOR

This technical data sheet was printed on 29/04/2024.
The validity of this technical data sheet can be checked on
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TECHNICAL DATA SHEET

QUICK CODE	VERSION	VALIDITY
0001/0001	**5.0 - 22/01/2024**	**CERTIFIED**

CERTIFICATE HOLDER	PRODUCTION UNIT	CERTIFICATE NUMBER
STEINZEUG-KERAMO 'WERK 2' Paalsteenstraat 36 BE-3500 Hasselt +32 11 21 02 32 info@steinzeug-keramo.com	STEINZEUG-KERAMO 'WERK 2' Paalsteenstraat 36 BE-3500 Hasselt +32 11 21 02 32 info@steinzeug-keramo.com	BENOR 001/95 Vitrified clay pipe systems

PRODUCT

OFFICIAL NAME	COMMERCIAL NAME
PIPES, FITTINGS AND JOINTS	**VITRIFIED CLAY SOCKETED PIPES AND GA, GZ**

CAPTION ON THE PRODUCT

BENOR
Production date
Production unit
EN 295-1
PTV 895-1
Nominal size (DN...)
Joint system
Crushing strength FN in kN/m
Bending moment resistance in kNm (if applicable)

APPLICATION

- ☑ CCT/TB 2015
- ☑ PTV 895-1 (3.0)
- ☑ EN 295-1 (2013)
- ☑ CCT Qualiroutes (2017)
- ☑ SB 250 - versie 4.1
- ☑ CCT Qualiroutes (2021)
- ☑ SB 250 - versie 4.1 + errata

This product was not checked according to the crossed-out reference documents or does not comply with them.

Use: Drains and sewers.

EXPLANATIONS (THIS DOES NOT COME UNDER SUPERVISION IN THE CONTEXT OF BENOR CERTIFICATION)

ATTENTION POINTS - TO BE CHECHED BY CUSTOMER (NOT LIMITED)

* Is there a delivery note for each delivery?
* Is there reference to the technical data sheet on the delivery document?
* Does the technical data sheet code mentioned on the delivery note correspond with the code mentioned on the product?
* Does the product meet the requirements from the tender?

FORM OF DELIVERY

EXTRA INFORMATION

* In case vulcanized rubber sealing elements are supplied as separate components, they should be marked with reference to PTV 8681-1 and the classification for high chemical resistance.
* Coupling materials such as polypropylene sleeve couplings should be marked with reference to PTV 895-1.
* The KeraMat Lubricant shall be used for all vitrified clay joint systems.

Contact at

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PRODUCT CHARACTERISTICS

GENERAL REQUIREMENTS		ACCORDING	UNIT	VALUE	MIN	MAX
Water absorption		PTV 895-1, Clause 3.4.2	%	-	-	6
Appearance		PTV 895-1, Clause 3.4.3		Glazed	-	-
DIMENSIONAL REQUIREMENTS		**ACCORDING**	**UNIT**	**VALUE**	**MIN**	**MAX**
Internal diameter	(*)	PTV 895-1, Clause 3.4.4	mm	See drawing	-	-
Length	(*)	PTV 895-1, Clause 3.4.5	m	See drawing	-	-
Squareness of ends	(*)	PTV 895-1, Clause 3.4.6	mm	See drawing	-	-
Deviation from straightness	(*)	PTV 895-1, Clause 3.4.7	mm/m	See drawing	-	-
OTHER REQUIREMENTS		**ACCORDING**	**UNIT**	**VALUE**	**MIN**	**MAX**
Crushing strength	(*)	PTV 895-1, Clause 3.4.11	kN/m	See drawing	-	-
Bending tensile strength		PTV 895-1, Clause 3.4.12	N/mm^2	-	18	-
Bending moment resistance	(*)	PTV 895-1, Clause 3.4.13	kNm	See drawing	-	-
Fatigue strength under cyclic load		PTV 895-1, Clause 3.4.15		Pass	-	-
Watertightness of pipes and junctions	(*)	PTV 895-1, Clause 3.4.16		Pass	-	-
Chemical resistance	(*)	PTV 895-1, Clause 3.4.17	%	-	-	0.15
Hydraulic roughness		PTV 895-1, Clause 3.4.18		Pass	-	-
Abrasion resistance		PTV 895-1, Clause 3.4.19	Class	AH	-	0.25
Airtightness	(*)	PTV 895-1, Clause 3.4.20		Pass	-	-

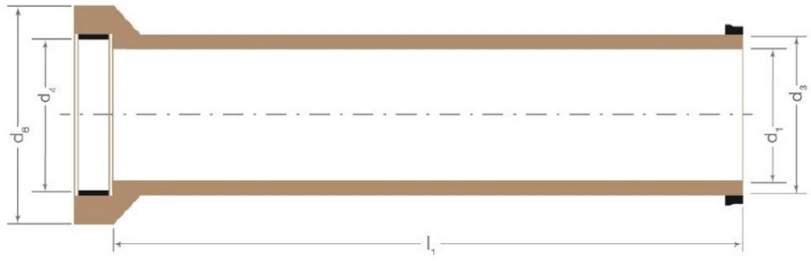
Resistance against high pressure water jetting (*)	PTV 895-1, Clause 3.4.22		Pass	-	-
REQUIREMENTS FOR JOINT ASSEMBLIES	ACCORDING	UNIT	VALUE	MIN	MAX
Watertightness of joint assemblies (*)	PTV 895-1, Clause 3.5.2		-	-	-
Under deflection		mm	See drawing	-	-
Under shear load			Pass	-	-
Increased watertightness of jointed pipes at 1 bar	PTV 895-1, Clause 3.5.3		Pass	-	-
Continuity of invert in joint assemblies (*)	PTV 895-1, Clause 3.5.4		See drawing	-	-
Joint interchangeability of pipes and fittings (*)	PTV 895-1, Clause 3.5.5		-	-	-
Jointing system		Class	See drawing	-	-
Chemical and physical resistance to effluent (*)	PTV 895-1, Clause 3.5.6	Class	CH	-	-
Thermal cycling stability of joint assemblies (*)	PTV 895-1, Clause 3.5.7		Pass	-	-
Long-term thermal stability of joint assemblies (*)	PTV 895-1, Clause 3.5.8		Pass	-	-
Airtightness of jointed pipes	PTV 895-1, Clause 3.5.9		Pass	-	-

(*) These product characteristics are a statement by the producer taken from its declaration of performance. The certificate holder declares that the values listed are in accordance with its declaration of performance.

TECHNICAL DRAWING

Nominale diameter	Verbindings-systeem	Maten		Lengte			Maximale kromheid			Haaksheid uiteinden		Bodemgelijkheid	Kruindruk-weerstand	Sterkte-klasse	Weerstand bij buigmoment	Hoek-verdraaiing
Nominal size	Joint system	Dimensions		Length			Maximum deviation from straigthness			Squareness of ends		Continuity of invert in joint assemblies	Crushing strength	Strength class	Bending moment resistance	Angular deflection
Diamètre nomimal	Système d'assemblage	Dimension		Longueur			Flèche maximale			Équerrage des extrémités		Continuité du fil d'eau dans les assemblages	Résistance à l'écrasement	Classe de résistance	Résistance au moment de flexion	Déviation angulaire
DN		binnenkant buis inner pipe intérieur tuyaux d_1 mm	binnenkant mof inner socket intérieur du collet d_4 mm	l_1 Buis Pipe Tuyaux cm		GA GZ cm	Buis Pipe Tuyaux 200 cm mm	Buis Pipe Tuyaux 250 cm mm	GA GZ mm	Buis Pipe Tuyaux mm	GA GZ mm	mm	FN kN/m		kNm	mm/m
200	C	200 ± 5	260 ± 0,5	200	-	60	8	10	2,4	≤ 6		≤ 4	40	200	≥ 12	100
			275 ± 0,5										48	240	≥ 14	
250		250 ± 6	317,5 ± 0,5										40	160		50
			341,5 ± 0,5										60	240		
300		300 ± 7	371,5 ± 0,5										48	160		
			398,5 ± 0,5										72	240		
350		348 ± 7	433,5 ± 0,5	-	250	75	-	7,5	2,25	≤ 7			56	160	-	
400		398 ± 8	507,5 ± 0,5							≤ 8			64			
			515,5 ± 0,5										80	200		
500		496 ± 9	605 ± 0,5							≤ 10		≤ 5	60	120		
			637 ± 0,5										80	160		
600		597 ± 12	720 ± 0,5							≤ 12		≤ 6	57	95		30
			758 ± 0,5										96	160		
700		696 ± 14	871 ± 0,5	200	-		6	-		≤ 14		≤ 7	112	120		
800		796 ± 16	976 ± 0,5							≤ 16		≤ 8	96			

Buis verbindingssysteem C / Pipe jointing system C / Tuyaux système d'assemblage C



GA verbindingssysteem C / GA jointing system C / GA système d'assemblage C GZ verbindingssysteem C / GZ jointing system C / GZ système d'assemblage C

ATTESTATION

The BENOR certification of the product states that there is, on the basis of a periodic external supervision, a sufficient degree of confidence that the certificate holder is in a position to continuously guarantee the conformity of the product as specified in the reference documents and TRA 95 BENOR (2.0), TRA 95 BENOR (3.0). This datasheet contains the performance characteristics specified by the manufacturer. The datasheet is verified by the certification body.
The certificate holder declares that the product supplier/delivered by it conforms to the datasheet as set out on the delivery note.

By making it available digitally, the producer declares that he agrees with this sheet

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Date: 22/01/2024

COPRO

Name: Koen Van Daele
Date: 22/01/2024
Signature:

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